



Dart Aerospace Ltd.
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RBW6705G03331-3G-9
Job Sheet 199388


Part No: RBW6705G03331-3G-9		Job Qty: 4 pcs
Part Name: Strap		
		
Part Weight: 0 lbs	Status: New	Priority: Medium
Job Created: 8/21/19	Job Tracking No:	
Due Date: 8/26/19	Created By: Marie Lajeunesse	
Type: SOLD	Description:	
Note: DWG RBW6705G03331-3G Rev A IPP Rev. A 19.08.02 New issue DP Verify DD		
Ship Via:		

Bill of Materials



Container No: S209591

Part: RBW6705G03331-3G-9
Job No: 199388
Serial No/Batch: S209591
Revision: A
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
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CANADA
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www.dartaerospace.com

Date: 08/20/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	8/26/19	0.00	0.20	Small Fab - 1		MLC	
						Small Fab - 2			
						Small Fab - 3			
						Small Fab - 4			
						Small Fab - 5			
						Small Fab - 6			
						Small Fab - 7			
						Small Fab - 8			
110	QC 5	4 pcs	8/26/19	0.00	0.00	QC 5 - 10		DAS 40 9-80 AUG 28 2019	
						QC 5 - 12			
						QC 5 - 17			
						QC 5 - 18			
						QC 5 - 19			
						QC 5 - 22			
						QC 5 - 24			
						QC 5 - 3			
						QC 5 - 43			
						QC 5 - 49			
						QC 5 - 51			
						QC 5 - 58			
						QC 5 - 68			
						QC 5 - 9			
						QC 5 - 50			
						QC 5 - 30			
						QC 5 - 40			
						QC 5 - 61			
						QC 5 - 81			
120	Packaging 3-1 - Stock - B4B	4 pcs	8/26/19	0.00	0.00	Packaging 3 - 1 - B4B		MLC	
						Packaging 3 - 2 - B4B			
						Packaging 3 - 3 - B4B			
						Packaging 3 - 4 - B4B			
						Packaging 3 - 5 - B4B			
						Packaging 3 - 6 - B4B			
						Packaging 3 - 7 - B4B			
						Packaging 3 - 8 - B4B			
						Packaging 3 - 9 - B4B			
						Packaging 3 - 10 - B4B			
130	QC 21 - SA	4 pcs	8/26/19	0.00	0.00	QC 21 - SA - 21		AUG 28 2019	
						QC 21 - SA - 70			
						QC 21 - SA - 53			
Part Op 100 - Cut as per DWG. Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: _____ 130 - QC21- Final Inspection - Work Order Release									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
86075K32	1/16 X 5/8 X 11-1/4 STRAP	.2000 ft (.05 ea)	100-Small Fab - 1	5 205037					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Small Fab - 1	86075K32	0	1	0					

GA
TBD

Part Specifications
Specifications could not be found.

Plex 8/21/19 11:03 AM Dart.lajeunesse.marie

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
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STRAP

TITLE		POSITIONING TOOL M/R ROTATING SCISS.	
DWG NO.	RBW6705G03331-3G-9		REV A
MAT'L	RUBBER	DRAWN BY:	CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED	<i>D Weil</i>
XXX ± .005	FRACTIONS ± 1/8	TEXT	
XX ± .01	ANGLES ± 5°	FINISH	
X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AW/139	
SCALE	1-2	DATE	3/26/2010
			SHEET 6 OF 6

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



Route update only ☐

NCR No. _____

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐							
Date :	Sequence #:	QTY Affected :		MRRB (QSI042)							
Description Work Order Deviation		Disposition									
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____				Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
		Completed By									
		Lead hand / Supervisor									
		QC / QA Coordinator									

NCR No. _____																					
Job: _____ Part No. _____		DISPOSITION				DEPARTMENT/PROCESS															
		Rework Scrap Use-as-is				Skid-tube Machining Large Fab				Cross tube Small Fab Finishing				Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging				Engineering Water Jet Supplier Quality			
Date :		Sequence #:		QTY Affected :		MRB (QSI042)															
Description Work Order Deviation						Disposition															
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors						FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread															
Completed By						Lead hand / Supervisor															
QC / QA Coordinator																					